FC TOPCOLOR

SHOCKLINE about your transfer paper









for CMYK/No WT Es6410 (A4) and Es8431 (A3) printers

FC TOPCOLOR is a self-weeding, user friendly transfer paper which releases only toner.

For excellent results it is advisable to use tested colors from the SL color card or use full colors. Ensures **full bright colors**. Get opaque covered prints, **also white**, with the application of either a white or colored foil application to enrich personalization with metalized detailing.

DESCRIPTION:

Self-weeding transfer paper for colored fabrics

TECHNICAL DATA:

FC TOPCOLOR is made of 1 sheet of A/printable FC PRINTCOLOR glue + 1 sheet of B/ FO TAPECOLOR application tape. PRINTCOLOR is made of a 105 g/m², 120 µm hot release liner and a 70 g/m², 60 µm layer of colored heat adhesive polymer. TAPECOLOR is a sheet of 75 g/m² special cold release paper.

EQUIPMENT:

CMYK/No WT ES6410 (A4) or ES8431 (A3) printer + heat press

APPLICATIONS:

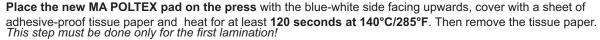
Colored cotton and other colored natural and synthetic fabrics. Ideal for t-shirts, jeans, shoppers bags and other fabric objects.

INSTRUCTIONS:



Insert **FC PRINTCOLOR** into the printer's by-pass and set to extra heavy paper 1 printing mode (121-188 gr/m²) or heavy paper 2 (189-220 gr/m²). **How to recognize the printing side:** The clipped corner of the sheet must always be **on the bottom right side** in both letter and legal sheets. **Print in direct mode**.

MATCHING





Then place in the following order on the MA POLTEX pad at the centre of the press:

- a. FO TAPECOLOR with the clipped corner on the bottom right side
- b. the small paper tag (contained in the box) on the bottom right corner
- c. FC PRINTCOLOR with the printed side on the FO TAPECOLOR
- d. a sheet of adhesive-proof tissue paper

Then press FC PRINTCOLOR on FO TAPECOLOR.

Manual or pneumatic press: 140°C/285°F for 120-140 seconds - 4 atm/med-high



Use the small paper tag to immediately separate (while hot) **PRINTCOLOR** from **TAPECOLOR** by holding both tissue paper and glue sheet (do not let go of the tissue paper).

New! This step is now much easier because the FO TAPECOLOR will remain firmly stuck to the pad underneath.



Remove **MA POLTEX** pad and place the t-shirt on the press (pre-press for a couple of seconds) and then position **TAPECOLOR** (after having trimmed the edges) with the glue side on the fabric).

Protect with an adhesive-proof tissue paper.



APPLICATION:

Manual or air press:

140°C/ 285°F for 22-25 seconds - 4 atm/med-high pressure



Remove TAPECOLOR when completely cold with a smooth movement.

N.B.: Press again with adhesive-proof tissue paper for 10 seconds to ensure a better grip of the toner, **greater** washing resistance and a correct lamination.

N.B. Finishing with foil: place the t-shirt on the press and cover the part which must be laminated with the white or colored foil. The lamination can be made only on prints obtained with <u>GLUE color</u>. **Protect** with adhesive-proof tissue paper and press for 30 seconds at 140°C/285°F - 4 atm/med-high pressure. **Remove the foil's liner when cold**.

Wash the garment inside-out at 30°C/90°F. Do not bleach. Tumble dry at low temperature. Do not iron directly on print. For further information contact your dealer.

Store in a cool dry place. Do not expose to direct sunlight. If properly stored the product will maintain its features for at least 2 years.

The instructions on this sheet are merely indicative and contain details concerning tests carried out in our laboratories with our equipment. The file must be prepared by using colors from the Shock Line color card after having it installed. Do your own testing. The manufacturer will replace defective material but is not responsible for any damage resulting from incorrect use. *Available in packets containing 10 or 50 letter, or legal size FC PRINTCOLOR sheets + 10 or 50 letter, or legal size FO TAPECOLOR sheets. Every box contains a MA POLTEX pad, paper tags and adhesive-proof tissue paper.

