



FC TOPCOLOR

with CMYK/No WT ES6410 (A4) and ES8431(A3) printers



DESCRIPTION

Self-weeding transfer paper for colored fabrics

TECHNICAL DATA

FC TOPCOLOR is made of 1 sheet of A/printable FC PRINTCOLOR glue + 1 sheet of B/FO TAPECOLOR application tape. PRINTCOLOR is made of a 105 g/m², 120 µm hot release liner and a 70 g/m², 60 µm layer of colored heat adhesive polymer. TAPECOLOR is a sheet of 75 g/m² special cold release paper.

EQUIPMENT

CMYK/No WT ES6410 (A4) or ES8431 (A3) printer + heat press

SUITABLE FOR

Colored cotton and other colored natural and synthetic fabrics. Ideal for tshirts, shoppers and other fabric objects.



FEATURES

FC TOPCOLOR is a **self-weeding**, user friendly **transfer paper which releases only toner**. For excellent results it is advisable to use tested colors from the SL color card or use full colors. Ensures **full bright colors**. Get **opaque covering prints, also white**, thanks to the application of a white foil and enrich personalizations with **colored or metalized details**.

INSTRUCTIONS

1



Insert **FC PRINTCOLOR** from the printer's by-pass and set to extra heavy paper 1 printing mode (121-188 gr/m²) or heavy paper 2 (189-220 gr/m²). How to recognize the printing side: The clipped corner of the sheet must always be **on the bottom right side** in both A3 and A4 sheets. **Print in direct mode**.

2



MATCHING

Place the new **MA POLTEX** pad on the press with the blue-white side facing upwards, cover with a sheet of adhesive-proof tissue paper (AU CFC VELIN) and heat for at least **120"** at **140 °C**. Then remove the tissue paper.

This step must be done only for the first lamination!

Then place in the following order on **MA POLTEX** at the centre of the press:

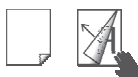
- a. **FO TAPECOLOR** with the **clipped corner on the bottom right side**
- b. the small paper tag (contained in the box) on the bottom right corner
- c. **FC PRINTCOLOR** with the **printed side on the FO TAPECOLOR**
- d. a sheet of adhesive-proof tissue paper

Then press **FC PRINTCOLOR** on **FO TAPECOLOR**.

Manual or pneumatic press:

140°C for 120-140 seconds - 4 atm/med-high pressure

3



Use the small paper tag to **immediately separate (while hot) PRINTCOLOR** from **TAPECOLOR** by holding **both** tissue paper and glue sheet (do not let go of the tissue paper).

New! This step is now much easier because the **FO TAPECOLOR** will remain firmly stuck to the pad underneath.

4



Remove **MA POLTEX** and **place** the t-shirt on the press (heat for a couple of seconds) and then **TAPECOLOR (after having trimmed the edges)** with the glue side on the fabric. **Protect** with an adhesive-proof tissue paper.

5



APPLICATION

Manual or air press:

140°C per 22"-25" - 4 atm/med-high pressure

6



Remove **TAPECOLOR** when **completely cold** with a smooth movement.

N.B.: Press again with adhesive-proof tissue paper for 10" to **ensure a better grip of the toner, greater washing resistance and a correct lamination**.

N.B. Finishing with foil: place the t-shirt on the press and **cover** the part which must be laminated with the white or colored foil. *The lamination can be made only on prints obtained with **GLUE color**.* **Protect** with adhesive-proof tissue paper and press for 30 seconds at 140°C - 4 atm/med-high pressure. **Remove** the foil's liner when cold.

WARNINGS

Wash the garment inside-out at **30 °C**. Do not bleach. Tumble dry at low temperature. Do not iron directly on print. For further information contact your dealer.

Store in a cool dry place.

Do not expose to direct sunlight.

If properly stored the product will maintain its features for at least 2 years.

STORAGE

The instructions on this sheet are merely indicative and contain details concerning tests carried out in our laboratories with our equipment. **The file must be prepared by using colors from the Shock Line color card after having it installed**. Do your own testing. The manufacturer will replace defective material but is not responsible for any damage resulting from incorrect use.

*Available in packets containing 10 or 50 A4, 21x40 cm or A3 size FC PRINTCOLOR sheets + 10 or 50 21,3x30 cm, 21,3x40,3 cm and 30x42,3 cm FO TAPECOLOR sheets. Every box contains a MA POLTEX pad, paper tags and adhesive-proof tissue paper.

SHOCKLINE
about your transfer paper

code

code